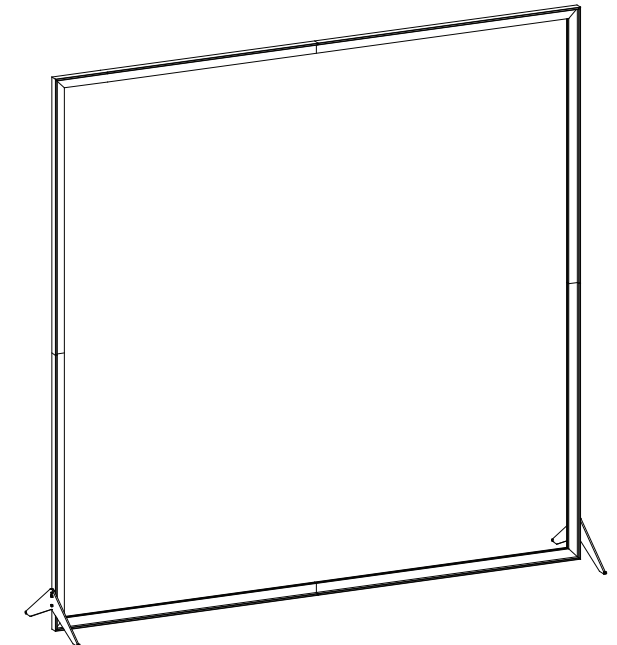


| Item | Description |
|------|--------------------------|
| 1 | 45" Vertical Extrusion |
| 2 | 45" Vertical Extrusion |
| 3 | 45" Vertical Extrusion |
| 4 | 45" Vertical Extrusion |
| 5 | 45" Horizontal Extrusion |
| 6 | 45" Horizontal Extrusion |
| 7 | 45" Horizontal Extrusion |
| 8 | 45" Horizontal Extrusion |

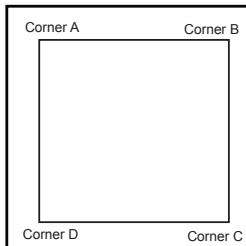
Steps:

- 1) Connect horizontals [1-2] [3-4] [5-6] and [7-8] together. See **Straight** detail.
- 2) Connect assemblies together on floor. See **Corner** detail.
- 3) Attach foot to verticals [1] and [3]. See **Foot Attachment** detail.
- 4) Attach SEG graphic to front of assembled frame. See **SEG Graphic Installation** detail.

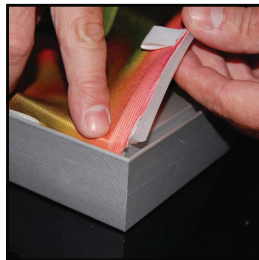


Completed Assembly

SEG Graphic Attachment



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

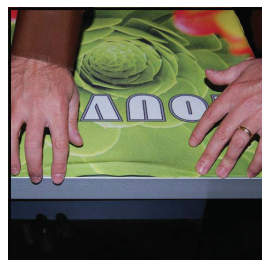


Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

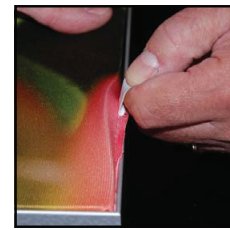


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

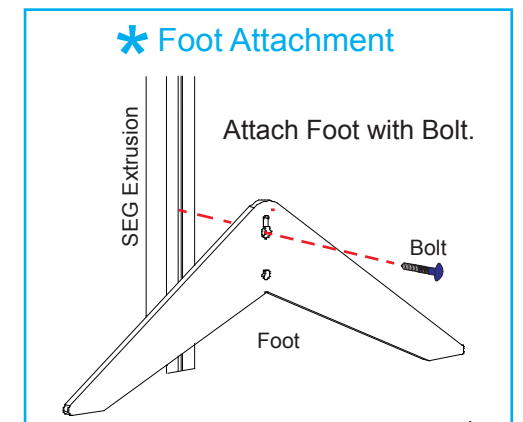
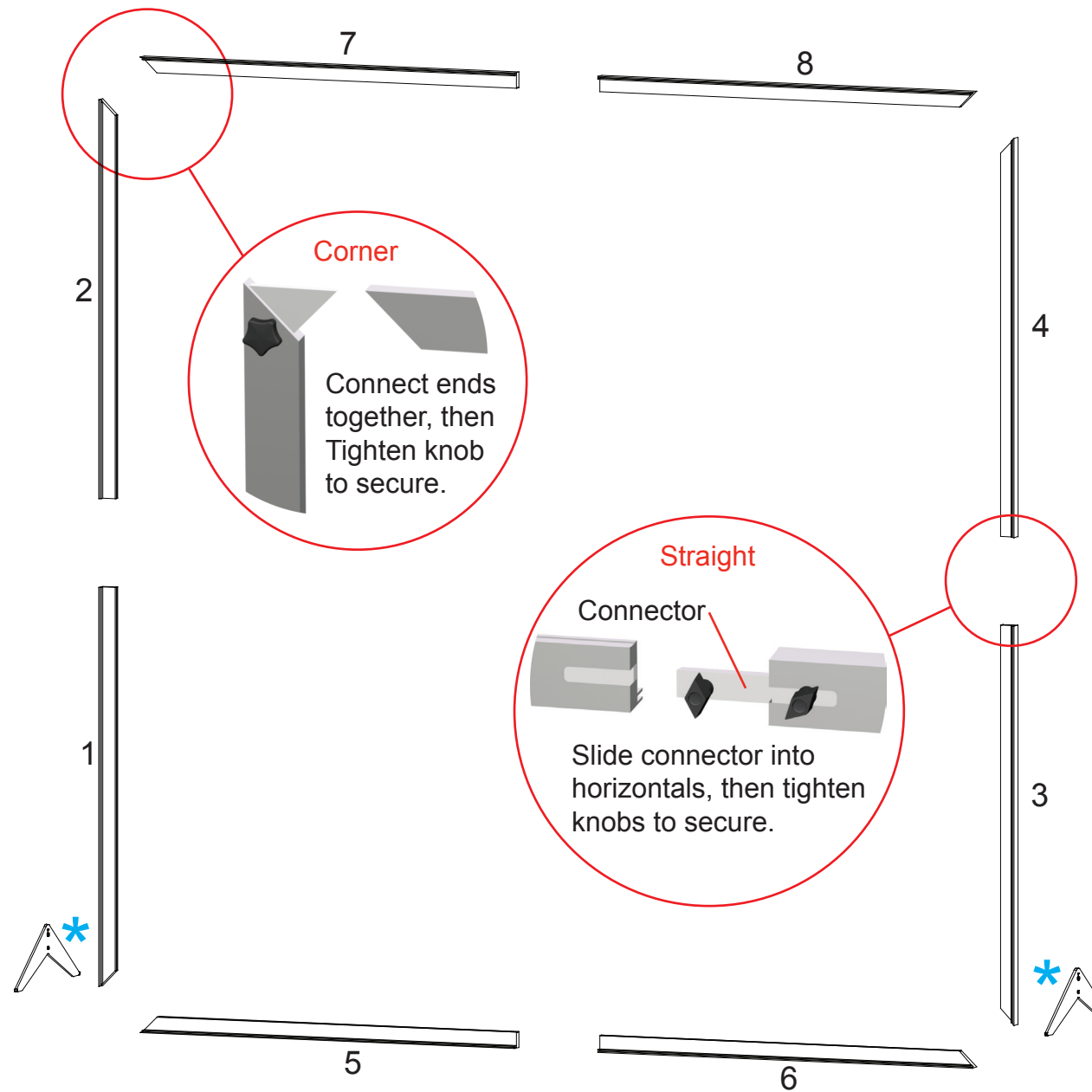
Graphic Removal



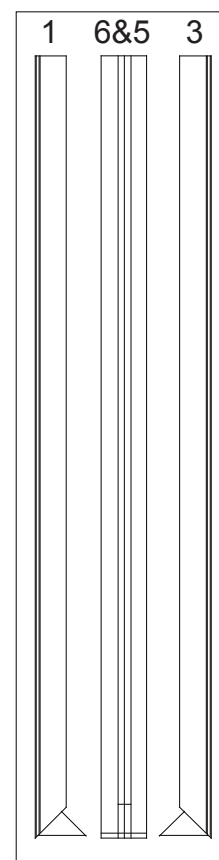
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



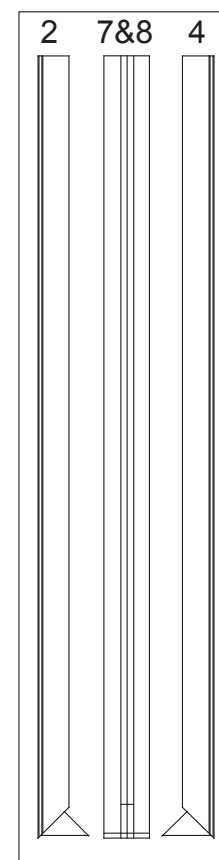
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



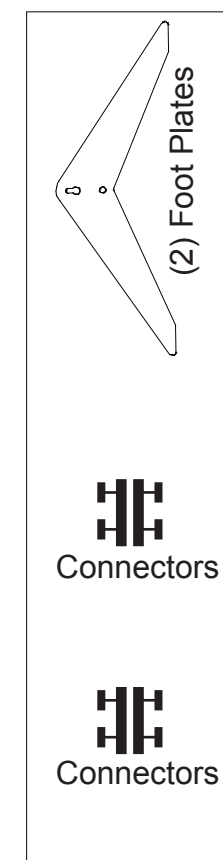
Top View of Each Level



Level 1



Level 2



Level 3

